

Service Information Bulletin

**SERVICE ACTION: REAR WINDSHIELD**

B51 05 23 [SI] April 2023

designates changes to this revision

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**Complaint**

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**SITUATION**

The bracket that holds the center high-mounted stop lamp (aka third brake light) may loosen over time, causing a rattling sound in the rear of the vehicle.

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**Cause**

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The third brake light bracket may not have been properly glued. Estimated failure rate is 45%.

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**Measure**

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**MODEL**

E-Series	Model Description	Production Date
G42	2 Series Coupe	February 8, 2023 – February 10, 2023
G87	M2 Coupe	

**CORRECTION**



Check the production date on the rear windshield and replace if necessary.

**PROCEDURE**

1. Remove the third brake lamp following the repair instructions listed in AIR/ISTA (63 25 003).

2. Check the production date on the rear windshield:

- If the windshield has a production date of 01/02/2023 (Feb. 1, 2023) as shown above, the rear windshield requires replacement. Follow the repair instructions listed in AIR/ISTA (51 31 200).
- If the rear windshield has a different production date, no repair is needed, and the vehicle can be reassembled

**PARTS INFORMATION**

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

If a rear windshield is required, please submit a BMW/MINI Recall Parts IDS ticket with a clear photo of the label.

Part Number	Description	Quantity
51 31 8 494 700	Rear window green	1
51 31 7 288 462	Bump stop	7
51 31 9 852 125	Cover, rear window, top	1
83 19 2 289 180	Windshield adhesive kit	1

**CLAIM INFORMATION**

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above that apply:

Defect Code: 0051600500 ---
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 73 909	Check rear window (No repair is necessary)	3 FRU
Or:			
# 2	00 73 910	Check and replace rear window	31 AW (G42); 26 AW (G87)

Or:

The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 73 315	Check rear window (No repair is necessary)	5 FRU
Or:			
# 4	00 73 316	Check and replace rear window	33 AW (G42); 27 AW (G87)

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Or:

Center Inspection with a Third-Party Rear Window Replacement

Work Pkg	Labor Operation	Description (Combined work)	Labor Allowance
# 5	00 73 909	Check rear window (Repair is necessary) (Plus work)	3 FRU
Or:			
# 6	00 73 315	Check rear window (Repair is necessary) (Main work)	5 FRU

And:

Labor	Description (Main /Plus work as applicable)	Sublet Allowance
Sublet Code 3	Third-party rear window replacement after inspection	*Up to \$500.00

Invoice this work (the labor portion only) on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

\*Prior to having the third-party perform this repair, determine the appropriate charge for performing the “necessary repair-related work procedures” by comparing their estimated repair cost against the corresponding amount that is based on your warranty rates.

It is your center’s responsibility to review the estimate to ensure the amount requested for perform this repair work is customary, fair, and reasonable. Also, it must not exceed the scope of the repair work that is described in this bulletin.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B51 05 23 WP 1), unless otherwise required by State law.

**Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI B01 29 16 for additional information.

**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

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**Validity information**

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**AFFECTED VEHICLES**

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry

Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**Service Information Bulletin Metadata**

Model series: G87, G42  
Engine range: S58T, B48D, B58D  
Body style: COUPE  
Fault codes:

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**Repair overviews**

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